

TRIPS AND TIPS FOR BEAD APPLICATIONS

TRIPS	TIPS
Concentration of beads on one side	Unclog bead gun
	Adjust alignment of bead gun
Concentration of beads in middle of line	Increase bead tank pressure
	Adjust bead gun control screw
	Adjust alignment of bead gun cap deflector
	Increase tip size
Using excessive amount of beads	Replace gun or repair gun parts
	Decrease bead tank pressure
Beads are buried in material	Adjust height of bead gun
	Adjust angle of bead gun
	Check material thickness
	Lower temperature of material
Beads are not imbedded sufficiently	Adjust alignment of bead gun
	Increase temperature of material
Surging pattern of beads	Raise bead tank pressure
	Replace applicator
Excessive amount of beads off the material and on the pavement	Move bead gun closer to material